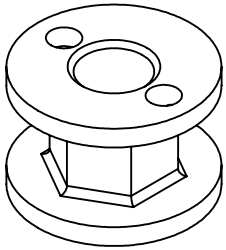


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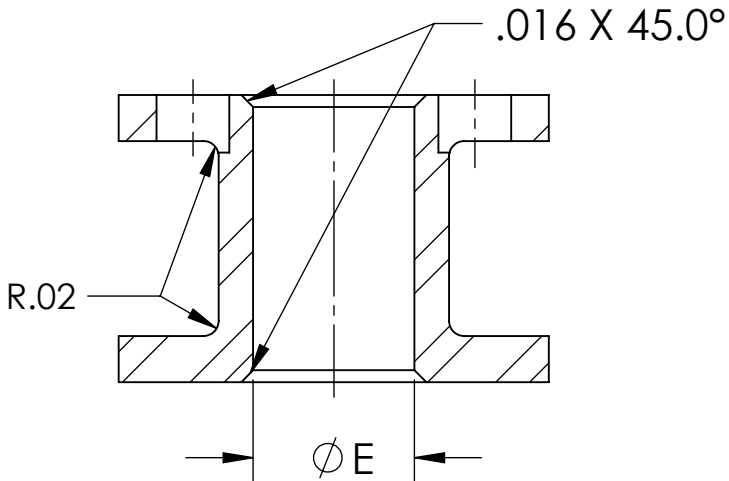
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR2		N/C
N/C	INITIAL RELEASE	01/13/10	P. BRAVO
A	INCORPORATED ECN 06817	09/28/21	J. GARDINER



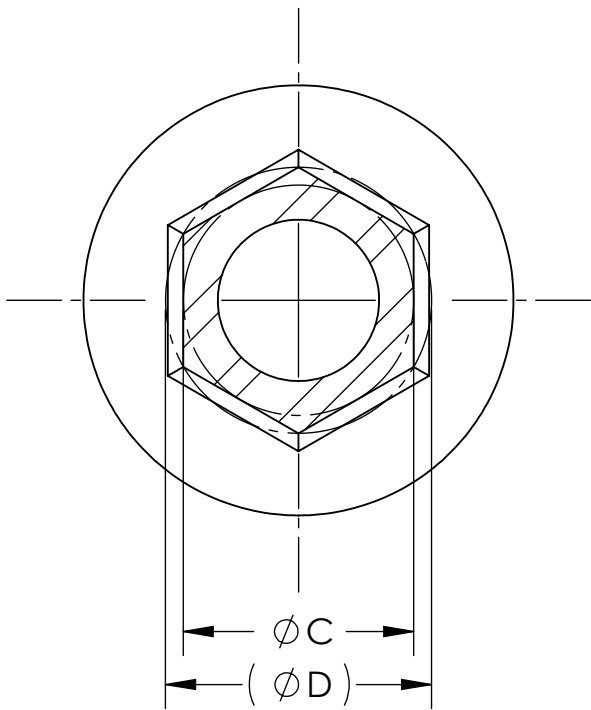
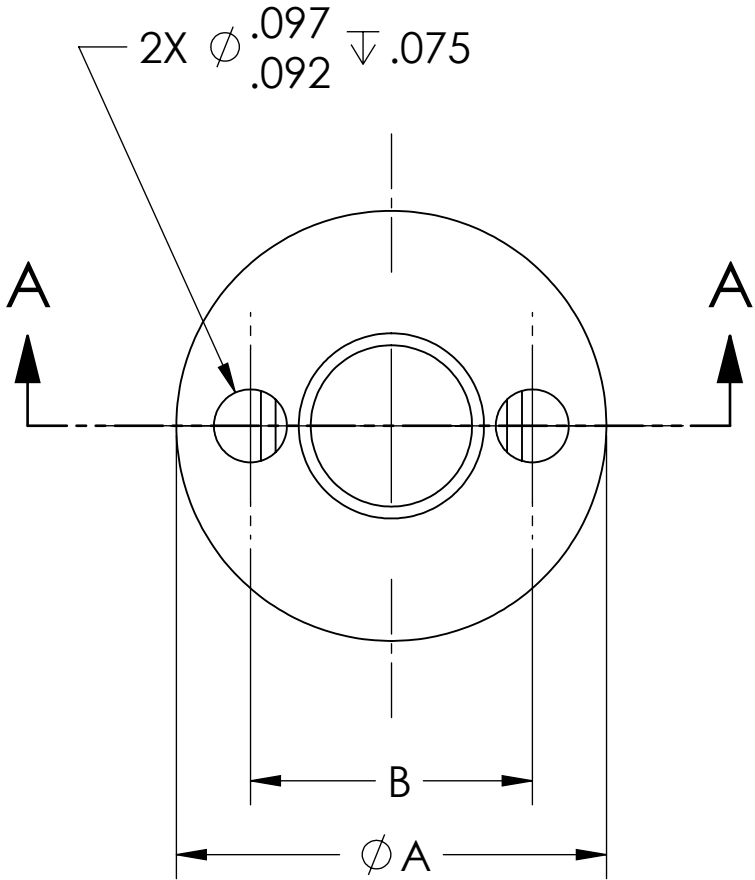
647.8510
647.8511 SHOWN
647.8512

PART #	SIZE	ϕA +.000 -.010	B	ϕC	ϕD	ϕE	L
647.8510	3	.560	.367	.30	.35	.210	.283
647.8511	3	.560	.367	.30	.35	.210	.374
647.8512	5	.685	.487	.41	.48	.322	.283

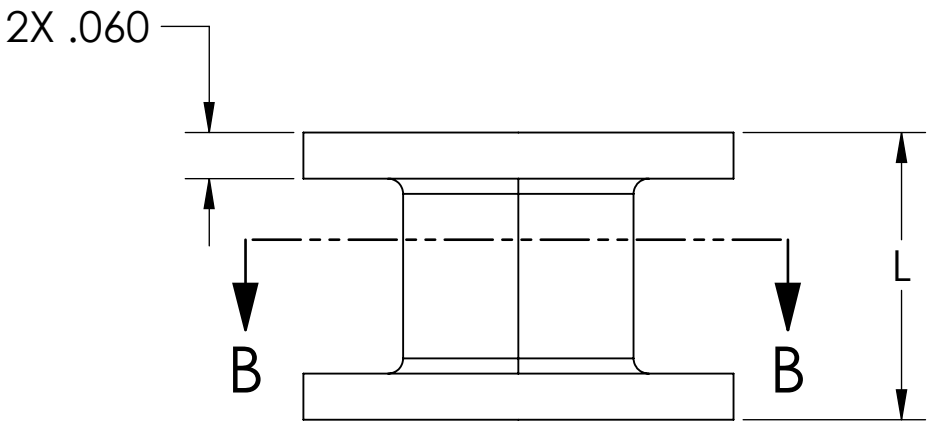
- NOTES:
1. MATERIAL: 303 SERIES STAINLESS STEEL IAW AMS-5640 TYPE 1
 2. FINISH: PASSIVATE IAW MPP-172 SECTION 6.1
 3. DEBURR AND BREAK ALL SHARP EDGES
 4. IDENTIFY IAW MPP-120




SECTION A-A



SECTION B-B



NEXT ASSY (S)	ORIGINAL DATE (MO-DA-YR) 01/13/10		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
	DRAWN BY J.JACKSON	CHECKER D.BARKER		
	DRAWING APPROVAL P. BRAVO 01/13/10		CONTRACT No.	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		INSERT	
	SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.8500	REV. A
	SCALE NONE			SHEET 1 OF 1